

Suggested Videos to watch and become familiar with the HAAS Wireless Intuitive Probing System (WIPS)

(Hold Ctrl button and double click on [Links](#) to watch video.)

Offsets									
Tool									
Tool: 2									
Tool Offset	Length Geometry	H(Length) Wear	Diameter Geometry	Diameter Wear	Coolant Position	Flutes	Actual Diameter	Tool Type	Tool Material
Spindle	5.0000	0.	0.	0.	2	2	0.	Shell Mill	Carbide
0.	0.	0.	0.	0.	2	2	0.	End Mill	User
0.	0.	0.	0.	0.	3	2	0.	None	User
0.	0.	0.	0.	0.	4	2	0.	End Mill	User
0.	0.	0.	0.	0.	5	2	0.	None	User
0.	0.	0.	0.	0.	6	2	0.	None	User
0.	0.	0.	0.	0.	7	2	0.	None	User
0.	0.	0.	0.	0.	8	2	0.	None	User
0.	0.	0.	0.	0.	9	2	0.	None	User
0.	0.	0.	0.	0.	10	2	0.	None	User
0.	0.	0.	0.	0.	11	2	0.	None	User
0.	0.	0.	0.	0.	12	2	0.	None	User
0.	0.	0.	0.	0.	13	2	0.	None	User
0.	0.	0.	0.	0.	14	2	0.	None	User
0.	0.	0.	0.	0.	15	2	0.	None	User
0.	0.	0.	0.	0.	16	2	0.	None	User
0.	0.	0.	0.	0.	17	2	0.	None	User
0.	0.	0.	0.	0.	18	2	0.	None	User

Enter A Value
Tool Offset Measure **F1** Set Value **ENTER** Add To Value **F4** Work Offset

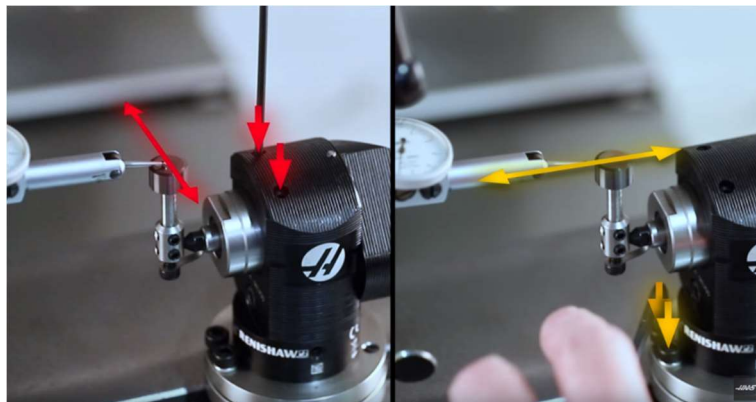
Main Spindle
Spindle Speed: 0 RPM

Tool Offsets Explained – Haas Automation Tip of the Day

<https://www.youtube.com/watch?v=J7dCwBkUNNU>

NGC Control Probe Calibration link:

<https://www.haascnc.com/service/troubleshooting-and-how-to/how-to/next-generation-control---probe-calibration--vps-.html>



Wireless Probing How-To Part 1 – Calibrating the System – Haas Automation, Inc.

<https://www.youtube.com/watch?v=VUY2c39jyKM&t=185s>



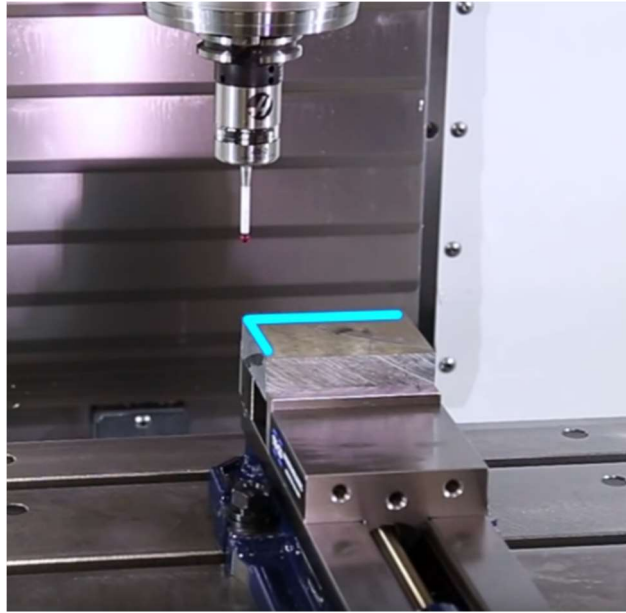
Wireless Probing How-To Part 2 – Set Tool Offset with VPS – Haas Automation, Inc.

<https://www.youtube.com/watch?v=lxjk06dHCHg>



Wireless Probing How-To Part 3 – Tool Offset Page – Haas Automation, Inc.

<https://www.youtube.com/watch?v=qAEEMi3VORo&t=275s>



Set Work Offsets in Seconds – Haas Automation Tip of the Day

<https://www.youtube.com/watch?v=5l1eG49XnTA&t=18s>

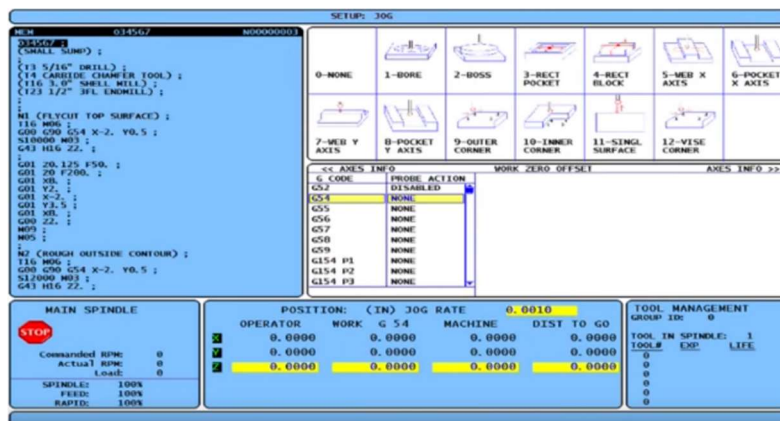


In-Process Part Measurement; Probing in 5 Simple Steps – Haas Automation Tip of the Day

<https://www.youtube.com/watch?v=fFZi6rWlcuU>

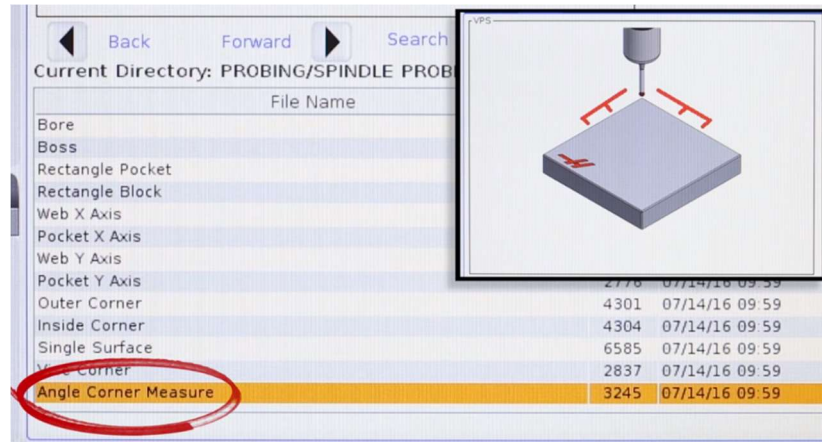
Classic Control Probe Calibration link:

<https://www.haascnc.com/service/troubleshooting-and-how-to/how-to/classic-haas-control---probe-calibration--wips-.html>



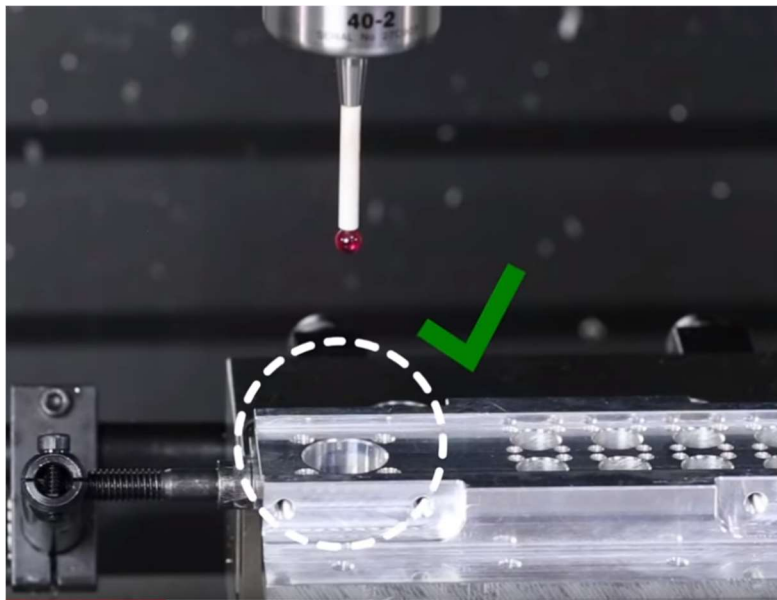
Haas Wireless Intuitive Probing System - How To

https://www.youtube.com/watch?v=Ij8_9YHL5nc&t=91s



Quickly Pick Up a Work Offset and an Angle with Your Haas Probe – Haas TOD

<https://www.youtube.com/watch?v=amWolMgEM-Q>



Mistake Proof Your Setup with Probing – Haas Automation Tip of the Day

<https://www.youtube.com/watch?v=b96PgNhmuja&t=260s>